# Elemental Analysis of Bricks from the Peter McCutcheon House, Albany County, NY

Holly K. Norton

Maxwell School for International Affairs, Syracuse University, Syracuse, NY

David Moyer

Principal Archaeologist, Birchwood Archaeological Services, Gilbertsville, NY

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#### Abstract

In the fall and winter of 2008, Birchwood Archaeological Services undertook an archaeological data recovery at the Peter McCutcheon Farm Site. This site is comprised of the remains of a mid 18<sup>th</sup> century brick house located in the town of Bethlehem in rural Albany County, NY. Bricks recovered from these excavations were subjected to elemental analysis using X-ray diffraction (XRF) in order to address key questions we had about the site. Results of the brick analysis from the McCutcheon house provide examples of the kinds of questions and research that can be addressed by examining often neglected materials, such as brick, through the use of XRF. A comparison of bricks with clay samples taken from a pond adjacent to the house suggests that most of the bricks were likely manufactured on site, potentially making the pond one of the earliest landscape features at the site. Results indicated that smaller bricks recovered from the base of the north fireplace were compositionally similar but not identical to the larger "moppen" bricks that comprise the fabric of the house, suggesting that they may have been manufactured in another location and that the fireplace probably represents a later remodeling episode. Finally, the results also suggested that inclusions of a dark material initially thought to be coal was in fact ground up re-fired waster brick used as temper in some of the bricks.

#### Introduction

Bricks are among the most common ceramic artifacts found at historic archaeological sites, although they have been relative ignored by researchers due their apparent homogeneity and lack of research potential. As mentioned previously in the text, bricks make up a significant component of the architectural material recovered from the site. In our study, a series of macroscopic and compositional approaches were used to examine the bricks from the McCutcheon house.

### Early Brickmaking in the New Netherlands

Brick was the preferred building material in the Albany region throughout the 18<sup>th</sup> century. The earliest accounts of brickmaking in the New Netherlands suggest that the first bricks in New York were made near New Amsterdam around 1630 (DeAngelo 2001:51), although brick manufacturing was not taking place in Rensselaerswyck until after around 1640 (Sopko 1982:42). In 1656 Van Der Donck notes that the region contained high quality clays "suitable for pots, dishes, plates, tobacco pipes and like wares" and that "bricks and tile can be baked from the clay, and there is no doubt but that the business would be profitable, and the country be benefited if the trade was driven" (Van Der Donck 1968:37).

The shale and clay beds around the Albany area soon made brickmaking an important component of the developing economy. The earliest evidence of brickmaking at Albany dates to 1652, when Reyer Elbertson received permission to construct a brick works. In 1653 Johan De Hulter constructed a brick kiln that continued to be operated until at least 1668 (Hutton 2003 14-15). Brickmaking continued in Albany and New Amsterdam throughout the mid 17<sup>th</sup> century, and in 1665 a small brick yard opened in the newly formed community of Kingston. By 1708, a brick yard in Kingston was employing over 100 workmen, making it the largest brickmaking center in the state, a position it would continue to hold until the mid 20<sup>th</sup> century (Hutton 2003:15).

#### Brickmaking Technology

Before entering into a discussion of the bricks found at the site, it is important to develop a context for understanding 18<sup>th</sup> century brickmaking technology. The first step in the process involves the mining of clay. First the grass and upper loamy topsoil are removed. The thick beds of glacial lake sediment found on the flats surrounding the house would have made an excellent source of clay for brick making. After the clay was mined, it was left in heaps and allowed to dry or season, preferably over the course of a winter. This allowed the freeze-thaw cycle to help diffuse the clay and improve its homogeneity (McGrath 1979:88).

Once the clay was properly seasoned, it was processed using one of several methods. The most common method involved the use a pug mill: a pit containing an iron shaft with curved, rotating knives. The shaft was usually powered by livestock, and worked small stones out of the matrix and mixed sand or other

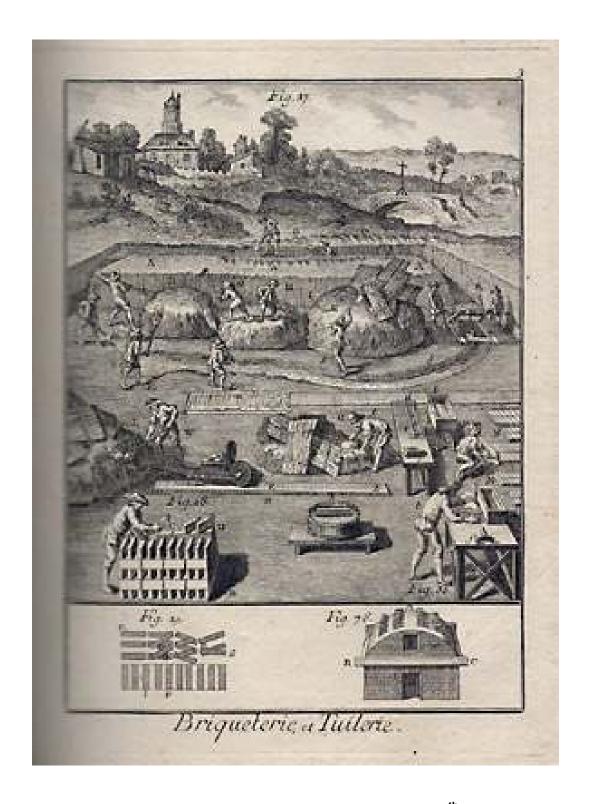


Figure 1. This engraving by Denis Diderot shows an 18<sup>th</sup> century brickworks in operation, including the mining of the clay and molding of the bricks. Bricks manufactured for a small operation such the construction of a single house would undoubtedly be smaller in scale.



Figure 2. Large moppen bricks from the Peter McCutcheon House showing a) the inscription "40" and b) an incomplete inscription, possibly saying "Cutch."

temper into the clay body (Gurke1987:10). Pug mills were apparently less common in rural settings, usually occurring in the larger brick yards (McGrath 1979:89). This was likely due to the time and expense necessary in their construction. An alternate approach in rural areas involved working the clay back and forth using a rake to break it up while constantly saturating the clay with water. This was known as the "hand method" and was more commonly used in rural areas where bricks were being produced on site (McGrath 1979:88; Gurke 1987:9).

Once the clay was finished it was molded into bricks and dried in the sun. Wooden molds were used and were lubricated using water or a combination of water and sand (Gurke 1987: 103-106). After sufficiently dry, the 'green' bricks were stacked into a brick clamp- a small, temporary kiln configuration that uses the bricks being fired as the architecture of the kiln itself. Bricks were stacked to create air passages, and a chamber was constructed in the center where the fire was made. Heite (1968:43) notes that small brick clamps were commonly made for a specific project and then abandoned.

Two of the bricks recovered from the site exhibited hand written inscriptions. One of the bricks was marked "40" while a second brick is less decipherable, but appears to say "cutch"- possibly part of the name McCutcheon (Figure 2). The

numbering of the first brick is likely related to the brickmaking process, while the writing on the second brick may represent a name or other word, although not necessarily in English. Both of these bricks were recovered from the vicinity of the south fireplace. This area was thoroughly searched, although no additional marked bricks were identified.

#### Brick Size

One of the more interesting aspects of the project was the unusual size of the bricks that once comprised the McCutcheon house. In the Albany area, most of the brick houses from the same period were manufactured from much smaller brick. A typical example is the Van Hosen House, dating to the early 18<sup>th</sup> century in Columbia County, which had bricks 13/4 x 33/4 x 8 inches (Stevens 2005:49). These bricks are very much in keeping with traditional, "English" sized bricks found both in the Old and New World. The dimensions of bricks that comprise the McCutcheon house more closely match those known as "Moppen" or "Utrecht" brick. Dimensions of this style of brick vary, and the term "Moppen" has also been defined as any large, red soft mud brick. Van den Hurk (2006:171) notes that moppen brick was the largest bricks of the five sizes of bricks in Holland, measuring a much as 24.5 x 12.3 x 6.8 cm (9.6 x 4.8 x 2.7 inches).

Brick size has long been discounted as a useful dating attribute except in the most general of ways (South 1964; McGrath 1979; Gurke 1987). Shrinkage due to drying and subsequent firing likely accounts for most of the variability in size. However, measurements may still be useful in determining the size of brick that the makers were trying to obtain. A total of 100 bricks were randomly selected for measurement using digital calipers (Table 1). Each brick was numbered and weighed, and distinctive attributes such as temper, the presence of animal tracks and other characteristics were noted.

Table 1.  Measurements of a random sample of bricks from the  Peter McCutcheon House				
	Length	Width	Thickness	Mass (g)
Minimum	20.2 cm	10.0 cm	6.0 cm	2.68
Maximum	23.0 cm	12.0 cm	8.0 cm	3.50
Mean	21.682 cm	11.008 cm	7.036 cm	3.0101

Four of the bricks have imprints resulting from rainfall, while five had evidence of sand along the top of the bricks, suggesting that they were sand struck during the

molding process. Human finger prints were clearly noted on two examples, while five showed evidence of animal tracks. While not exclusively part of the 100 brick sample, bricks recovered from the McCutcheon house showed evidence of several species, including one or more cats, dogs and raccoons. No human or livestock footprints were noted.

Two of the bricks showed evidence of heavy cracking, and several were noted as being malformed and imperfect, suggesting poor and variable quality. It is unclear if this variability reflects inexperience on the part of the brickmaker, poor quality of the clay source, or poor environmental conditions at the time of firing. Brick size may also play a factor in the quality of the brick, since larger, denser brick would require a longer burn in order to fully set up. It seems likely that a combination of factors contributed the size and variability of the bricks found at the site.

## XRF Analysis

Eight bricks were chosen for elemental analysis using x-ray diffraction. Four of these bricks were randomly selected from the 100 brick random sample, while two smaller sized bricks recovered from the base of the north fireplace were also selected. In addition a broken brick revealing large quantities of a black substance was chosen for analysis, as was the brick with hand written lettering.

The analysis was conducted using the *Bruker AXS Handheld Tracer II*©. The machine was set to "Lab Rat" mode to screen for all elements from the atomic weight of magnesium (Mg) to plutonium (Pu), at 40 kv, 3-5 micro amps, utilizing the vacuum with no filter. Readings were taken for 180 seconds at multiple points on each artifact to account for the heterogeneity of the materials. When compared in analysis, the samples were all normalized to the rhodium readings as it is rare to find rhodium on earth and its existence in the analysis is a deliberate byproduct of the manufacturing of the instrument itself.

Overall, there was surprising consistency across all the samples. The elements that dominated the bricks as well as the ceramic body were iron (Fe), silicon (Si), potassium (K), calcium (Ca), Titanium (Ti), and rubidium (Rb). Trace amounts of zinc (Zn) were found in some but not all of the samples.

One of the primary goals of the XRF analysis was determining if the bricks were made on site or if they were brought in from another location. A pond located to the southeast of the house may have been excavated in order to obtain clay source material for brick making. Such a finding would be highly significant in our interpretations, since the pond would likely represent the earliest demonstrable landscape feature at the site, predating the construction of the house. In order to test this hypothesis, two clay samples were taken from either side of the pond and used as a baseline for comparison.

When the samples were normalized to the rhodium readings, brick 53,54,86, the two "English" bricks, and the hand written "cutch" brick all exhibited similar elemental composition to each other as well as to the soil sample #2, collected from the east side of the pond. Results of the XRF analysis concluded that these bricks were likely all made from the same clay excavated from the pond. Soil sample #1, collected on the west side of the pond, showed similar elemental composition as the artifacts described above, but in slightly varying relative amounts. XRF analysis concluded that this brick, while varying slightly, still fit within the range of the other bricks made from the locally available clay.

The only anomaly noted was Brick 75, one of the four randomly selected bricks. This brick showed a pattern of similar elements as those above, but also containing significant amounts of zinc (Zn) and copper (Cu). XRF analysis concluded that the brick may not have been manufactured locally, although the clay may have had different tempering agents added to the matrix.

Results of the XRF analysis concluded that the bricks from the McCutcheon House were likely manufactured locally, with the possible exception of Brick 75. While it is impossible to say with absolute certainty that the bricks were made from clay obtained on site, results between the bricks and the clay samples appear highly correlative. Whether they were all manufactured at the McCutcheon property would depend on data ascertaining the extent of the particular soil matrix in that locale. It is possible that if the bricks in particular were all made at the property that the difference in size between the large "house" bricks and the smaller north fireplace bricks could illustrate multiple events of brick manufacturing by different individuals. It is also possible that some were made on site and that the smaller fireplace bricks may have been manufactured on a nearby property and brought to the site.

Figure 3. Frequency of sides of bricks showing evidence of tempering at the Peter McCutcheon site

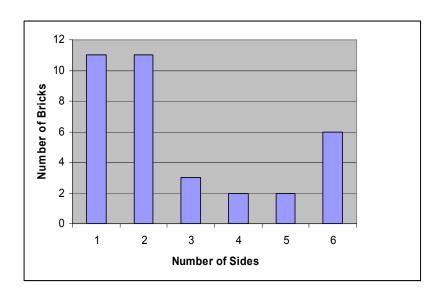




Figure 4.

Bricks showing evidence of refired brick tempering at the Peter

McCutcheon site

#### Brick Temper

Also tested were dark nodules of temper in a split brick which were originally hypothesized to be coal pebbles. Analysis by the XRF instrument indicated that it was composed of the same elements in the same relative amounts as the above discussed brick samples, and is most likely previously fired waster brick temper.

Of the 100 randomly selected bricks from the above sample, 35% showed visible evidence of this refired brick on at least one exterior side (Figures 3 and 4). Refired brick was most commonly found on only one or two sides, although six bricks showed evidence of dust and small fragments of temper on all six sides. While not a precise measure of the relative volume of the temper material within the fabric of the bricks, it does suggest that not all bricks were tempered, and that varying amounts of refired brick were used during the successive firings at the site.

Assuming that our hypothesis that the bricks were made on the site is correct, it seems unlikely that the bricks would likely not have been tempered until after the initial firings occurred, creating the overfired brick necessary to produce the temper. Brick manufacturing was an evolving process, with constant modifications being necessary throughout the mining, mixing and firing

processes to ensure that the proper results were obtained. Bricks recovered from the Peter McCutcheon house are the result of this evolutionary process, although the chronology of these events and the causes necessitating some of these changes is still speculative.

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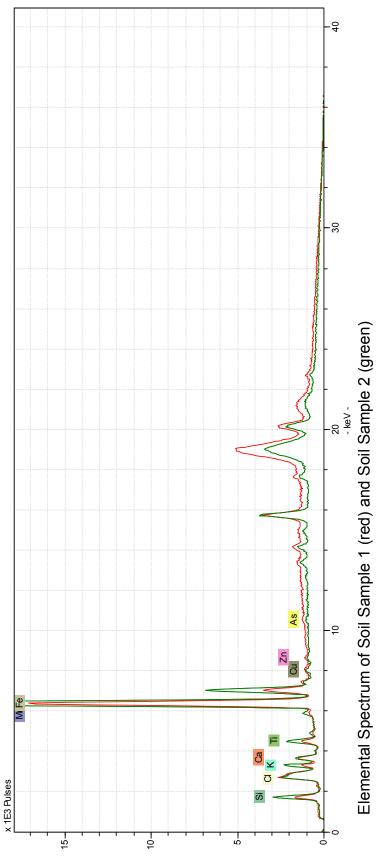
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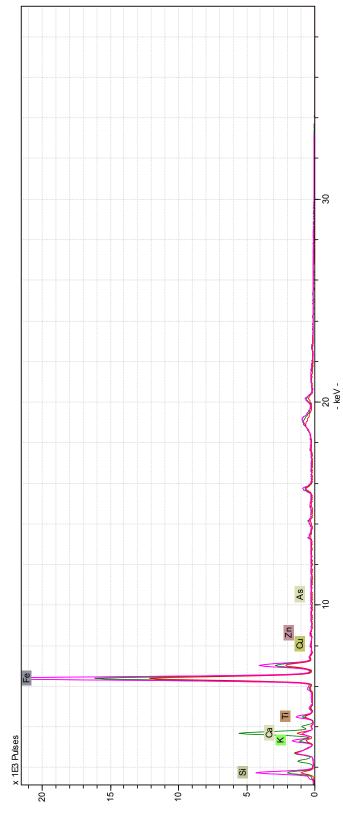
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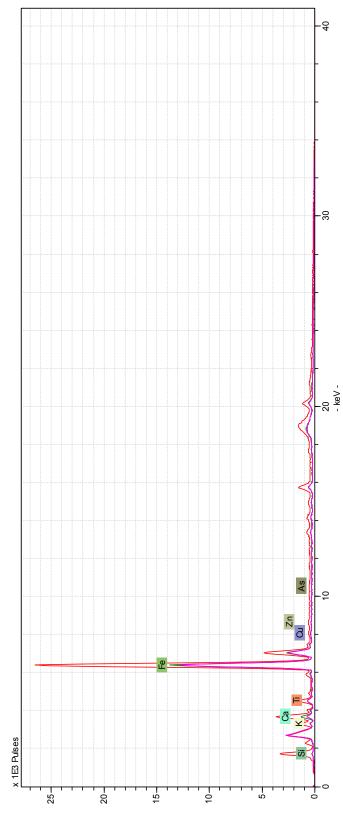
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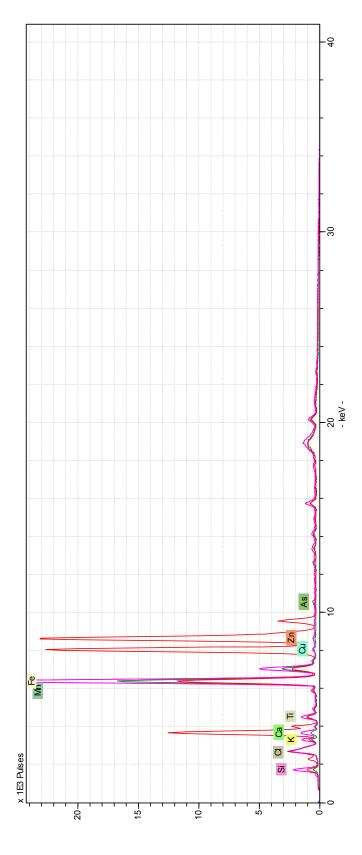




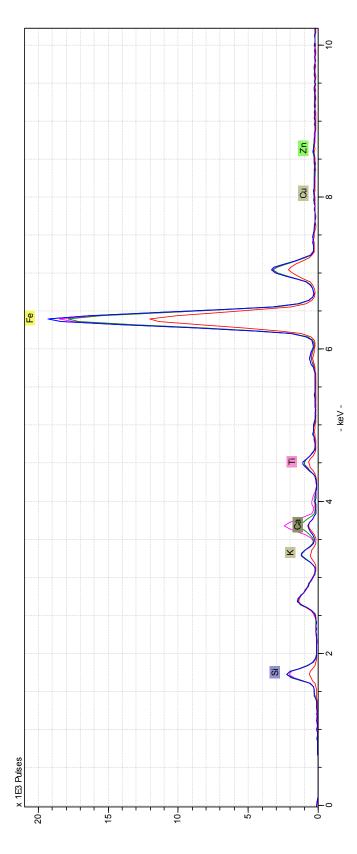
Elemental analysis of Brick 53. The graph represents all three readings taken from multiple locations on the brick.



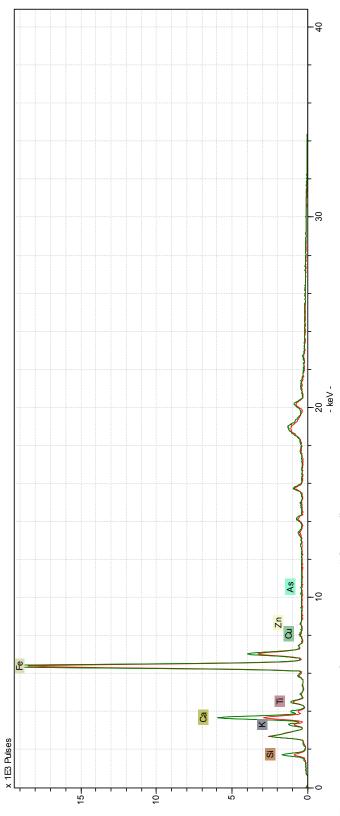
Elemental analysis of Brick 54. The graph represents all three readings taken from multiple locations on the brick.



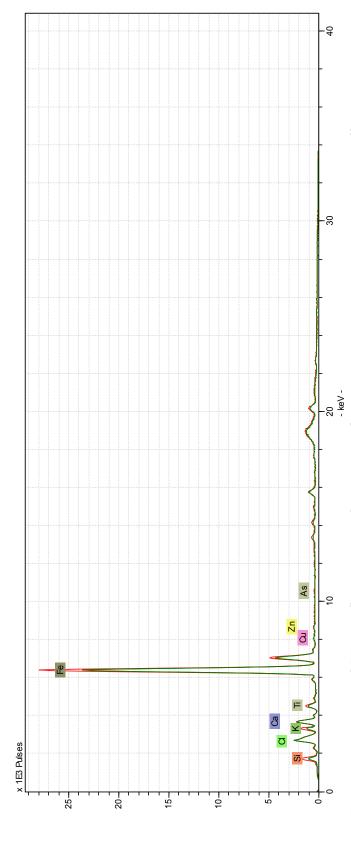
nature of handmade historic bricks, the relative peaks of the elements between the samples for each individual object Although all of the bricks show a high range of elemental concentrations between samples due to the heterogeneous Elemental analysis of Brick 75. The graph represents all three readings taken from multiple locations on the brick. were relatively consistent. Brick 75 is an anomaly, and may indicate that it was manufactured elsewhere.



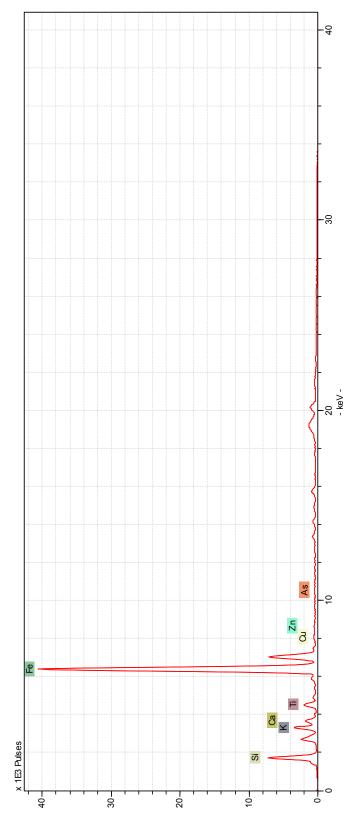
Elemental analysis of Brick 86. The graph represents all four readings taken from multiple locations on the brick.



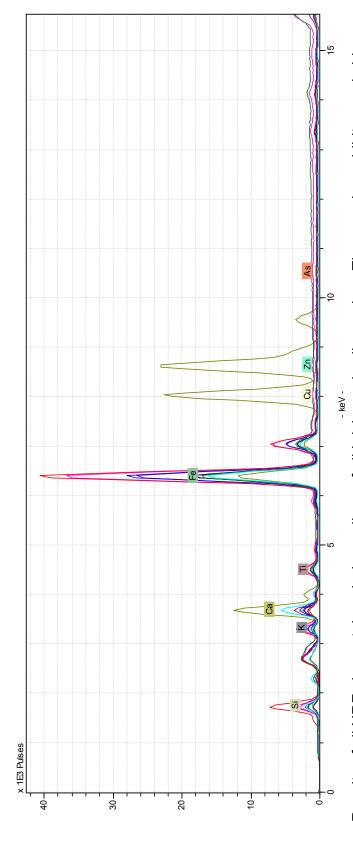
Elemental analysis of brick marked "Cutch".



Elemental analysis of "English" style bricks found at McCutcheon House. Although stylistically different, they show remarkable elemental compositional similarities to the soil samples as well as other bricks recovered from the site.



Elemental Analysis for the unknown temper found in brick. The elemental composition indicates that the temper is actually previously fired or waster brick from site.



Results of all XRF elemental analysis readings of all bricks and soil samples. The samples exhibit remarkable similarity, with the exception of Brick 75, represented by the khaki line in the graph.